

ABSTRACT

A method for printing and supporting a three-dimensional (3-D) object is provided. The method of printing can include dispensing a first interface material for the construction of the three-dimensional object, dispensing a second interface material to form a support structure for supporting the three-dimensional object and dispensing a third interface material which may be used to separate the support structure from the 3-D object. Disclosed also a method for producing a 3-D model containing various kinds of inserts.

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